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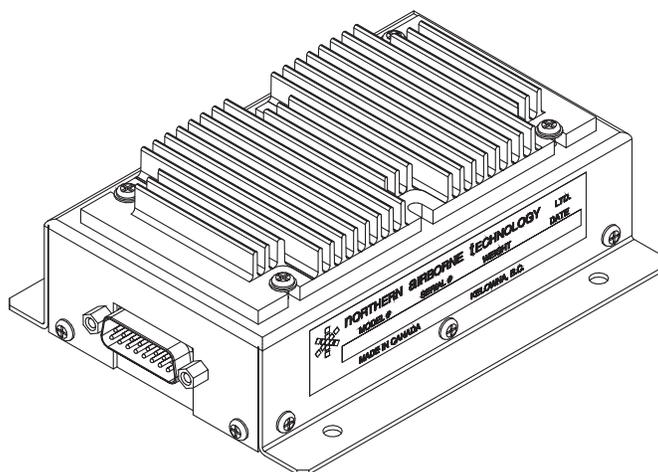
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SM23

AA23 Speaker Amplifier



COBHAM

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INSTALLATION AND OPERATION MANUAL

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SM23 Installation and Operation Manual**

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**AA23 Speaker Amplifier
SM23 Installation and Operation Manual**

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AA23 Speaker Amplifier SM23 Installation and Operation Manual

Section 1.0 Description

1.1 Introduction

This manual contains information on the AA23 Speaker Amplifier. Information in this section consists of purpose of equipment, features and specifications.

1.2 Purpose of Equipment

The AA23 is a versatile speaker amplifier that can be used to convert balanced 600 Ω line, 150/600 Ω headset, or carbon-equivalent microphone levels to speaker outputs. The interface to the AA23 is fully floating (transformer coupled), permitting complex and long distance interconnects and providing outstanding rejection of ground loop signals. The speaker output is ground referenced.

The AA23 can be used for distributed music systems, paging, transfer of headset based systems to speaker based outputs, or as a very high powered headset booster driver. The output of the AA23 can be selected ON or OFF by a simple logic line (GND = muted) to simplify external wiring in most applications.

Extensive key logic and muting capability is also incorporated into the AA23, which addresses close cockpit installations, and provides some extra flexibility in difficult installations. Either fully muted or partially muted installations can be accomplished through interconnect pin selection.

The AA23 will drive any speaker load from 3.2 to 16 Ω , but provides optimum energy transfer into either 4 or 8 Ω loads. If operated continuously with a high average power level, the unit must have air exchange for the heat sink assembly to function properly.

1.3 Features

The AA23 incorporates a power (and fuse) monitor LED that allows in-place visual indication of unit activity. The LED will turn off if either the external breaker or internal fuse is tripped.

The AA23 incorporates an internal noise filter to eliminate DC coupled interference into the system.

To provide a choice of bandpass operation (voice or music), the AA23 has an internal jumper selection. With the jumper installed, the bandpass is slightly reduced to provide better voice performance and improved feedback reduction. With the jumper removed, wide band music operation can be achieved. The units are shipped with the **jumper installed**.

An internal trimpot is provided to permit level adjustment of the over-all system. As shipped, range remains in both directions, up and down.

A set of uncommitted relay contacts (2 A rating) is provided that is closed when the unit receives a mute command (key ground input). This can be used for external switching.



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Fully muted (no output) and partially muted outputs are available to provide a choice of enabled or disabled speaker sidetone. The muting circuit inserts a 44 Ω resistor in series with the load, to reduce the output level.

Two external, unrelated key inputs can mute the AA23, and both provide a flow-through key output to other systems. This permits two users in a close cockpit installation to mute each other's speakers to prevent feedback, and provides outputs to the balance of the audio system for TX keying.

The headset input places a greater than 1.8 k Ω load on the existing headset driver system, which represents a negligible load. It is a fully floating input, and will not introduce any ground loop interference unless grounded via the user interconnect. This line is meant for signals of typically +17 dBm to +20 dBm (50 mW/600 Ω).

The 600 Ω line input can be used with lower level sources to provide a speaker buffer as needed. Input sources can be music, radio feeds (via a pad) or other sources. Note that this connection is the direct input to the AA23 transformer, and is isolated from the headset input, and cause problems if isolation was intended.

The mic input accepts a 'carbon-equivalent' unit, and has internal excitation from the AA23. The input is floating, and **must have a ground at the input low connection to excite the microphone**. This is normally provided by any AEM audio system if used to provide the mic input (PA position).

1.4 Specifications

1.4.1 Electrical Specifications

Input Power	+22 to +32 Vdc
Supply Current	1.0 A max. (at full output into 3.2 Ω). 0.3 to 0.5 A (typical)
Input Levels	
600 Ω input	0.45 Vrms (-5 dBm) at 1 kHz.
H/S Input	7.70 Vrms (+20 dBm) at 1 kHz.
Mic Input	0.25 Vrms at 1 kHz.
Output Levels	
3.2 Ω Load	9.0 Wrms @ 1 kHz with <0.6% distortion.
4.0 Ω Load	7.5 Wrms @ 1 kHz with <0.6% distortion.
8.0 Ω Load	4.5 Wrms @ 1 kHz with <0.5% distortion.
16 Ω Load	2.5 Wrms @ 1 kHz with <0.3% distortion.
Input Logic	Key inputs are active LOW (GND = MUTED).
Output Logic	Key outputs are diode isolated and track their respective inputs less a 0.7 V diode drop.



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1.4.2 Physical Specifications

Height	1.73" (43.8 mm) including top heatsink.
Depth	5.20" (132.1 mm) excluding connector. Allow 5 cm clearance for cable and connector.
Width	3.95" (100.3 mm) including mounting flange.
Weight	0.78 lbs (355 g) less mating connector.
Mounting	4 x 10-32 mounting bolt/screw.
Mounting Hole Centers	3.60 in (91.4 mm) by 3.45 in (87.6 mm).

1.4.3 Environmental Specifications

Temperature:	-20° C. to +65° C
Altitude	15,000 feet max
Humidity	95% Non-condensing
Shock	12 g (any axis)

1.5 Accessories Required but not Supplied

Installation kit p/n AA23-IKC (crimp) or AA23-IKS (solder) is required to complete the installation. They consist of the following:

Quantity	Description	AEM Part #
1	D-min 15 Socket Housing	20-21-015
15	MS Crimp Socket	20-26-901
1*	Jack Screw Set	20-27-002
1*	Lock Clip Set	20-27-004
1	15 Pin Connector Hood	20-29-015

*Use as required.

End of Section 1.0



AA23 Speaker Amplifier SM23 Installation and Operation Manual

Section 2.0 Installation

2.1 Introduction

Information in this section consists of: unpacking and inspection procedures, installation procedures, post-installation checks, and installation drawings.

2.2 Unpacking and Inspection

Unpack the equipment carefully. Inspect the unit visually for damage due to shipping and report all such claims immediately to the carrier involved. Note that each unit should have the following:

- AA23 Speaker Amplifier
- Product Information Card
- Certificate of Conformity

Verify that all items are present before proceeding and report any shortage immediately to your supplier.

2.2.1 Warranty

All Anodyne Electronics Manufacturing Corp. (AEM) products are warranted for 2 years. See the website www.aem-corp.com/warranty for complete details.

2.3 Installation Procedures

2.3.1 Warnings

Do not bundle any lines from this unit with transmitter coax lines, or AM audio rectification may result. Do not bundle any input or output audio, or DC power lines from this unit with 400 Hz synchro wiring or AC power lines. Do not position this unit or wiring from this unit next to any device with a strong alternating magnetic field such as an inverter, or significant audio interference will result.

2.3.2 Cautions

In all installations, use shielded cable exactly as shown and ground as indicated. Significant problems may result from not following these guidelines, especially with regard to ground loop noise.

2.3.3 Notes

The 600 Ω line input is a low level audio line, and connects to a sensitive point in the AA23. This line must be shielded, and routed to avoid pick-up of stray fields in the aircraft. The same holds true for the Headset and Mic inputs. Failure to do this will result in noisy operation, and will easily pick up interference if poorly installed and routed.



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2.3.4 Cable and Wiring

All unshielded wire should be MIL-W-22759 or equivalent. For shielded wire applications, use Tefzel MIL-C-27500 shielded wire with solder sleeves (for shield terminations) to make the most compact and easily terminated interconnect. Follow the wiring diagrams in Section 2.5 as required.

Allow 3 inches from the end of the wire to the shield termination to allow the hood to be easily installed. Note that the hood is a “clamshell” hood, and is installed **after** the wiring is complete.

All wiring should be 22 AWG, except power, output and ground connections, which must be at least 20 AWG. Ensure that the ground connection is clean and well secured. A 1 A fuse or breaker is recommended (28 VDC Source).

2.3.5 External Components

When used as a multiple headset driver, some type of external series resistor is useful to prevent shorted headsets or cables from shutting down the system.

2.3.6 Post-Installation Checks

With the AA23 disconnected from its mating connector, carry out the following checks:

- a) Check pin <1> for +28 Vdc relative to ground, and pin <9> for continuity to ground (below 0.5 Ω).
- b) Check for the correct load resistance on pin <7> or < 8>, to a return on pin <15>. Do **not** power up unit if load resistance **shows a short**.

Do not attach the AA23 until these conditions are met, or damage may result to the unit which is **not covered under warranty**.

2.4 Continued Airworthiness

Maintenance of the AA23 is ‘on condition’ only. Periodic maintenance of this product is not required.



**AA23 Speaker Amplifier
SM23 Installation and Operation Manual**

2.5 Installation Drawings

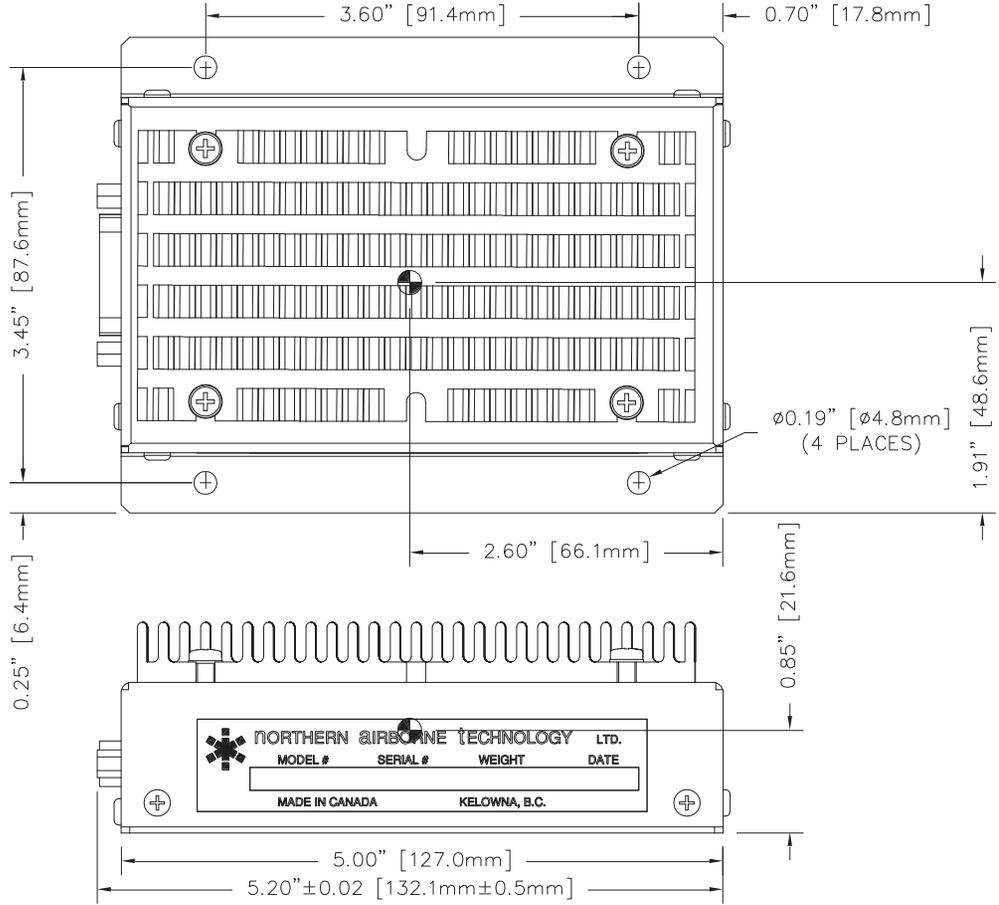
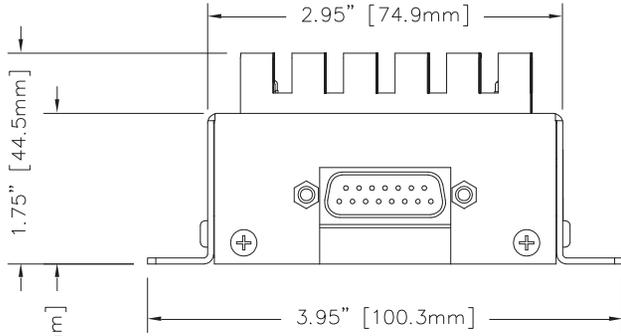
DRAWING	REV.	DESCRIPTION	TYPE
AA23\922-0	1.30	Speaker Amplifier	Mechanical Installation
AA23-001			
AA23\001\403-0	1.11	Speaker Amplifier	Interconnect
AA23\001\403-1	1.11	Speaker Amplifier	Interconnect
AA23\001\403-2	1.11	Speaker Amplifier	Interconnect
AA23\001\405-0	1.02	Speaker Amplifier	Connector Map
AA23-002			
AA23\002\403-0	1.11	Speaker Amplifier	Interconnect
AA23\002\403-1	1.11	Speaker Amplifier	Interconnect
AA23\002\403-2	1.11	Speaker Amplifier	Interconnect
AA23\002\405-0	1.00	Speaker Amplifier	Connector Map

Section 2.0 ends following above documents

REVISIONS			
REV	DESCRIPTION	DATE	BY
1.10	ECR #1264 - HEATSINK REDESIGN.	NOV 4/98	TGM
1.20	ECR #162 - COVER AND CHASSIS REDESIGNED, LABEL ADDED, FORMAT CHANGES.	NOV 16/00	TAT
1.30	ECR #1730 - HEATSINK CHANGED BACK TO ORIGINAL, FORMAT CHANGES.	OCT 9/01	TAT

WEIGHT: 0.78 ±0.04 lbs (0.36 ±0.02Kg)

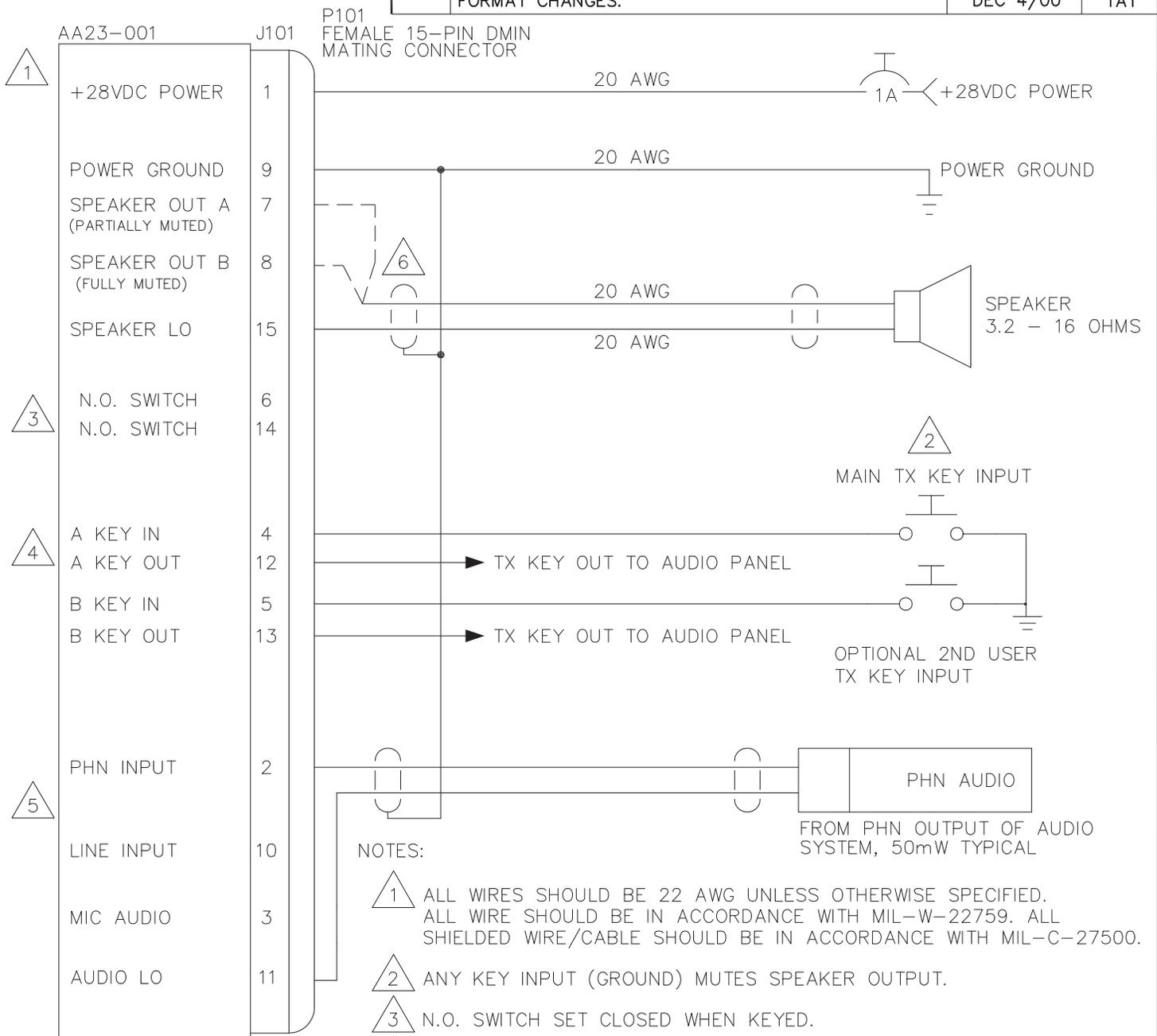
● CENTER OF GRAVITY ±0.05" [1.3mm]



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TOLERANCES UNLESS STATED OTHERWISE 0.X=+/-0.030 0.XX=+/-0.010 0.XXX=+/-0.005 0.XXXX=+/-0.002 ANGLE=+/- 0.5 DEG.	DIMENSIONS IN INCHES	DESIGNED	KV		NORTHERN AIRBORNE TECHNOLOGY LTD.				
	THIRD ANGLE PROJECTION	DRAWN	TGM						
		DATE	JUN 15/95		TITLE SPEAKER AMPLIFIER				
		CHECKED							
MATERIAL		APPROVED			SIZE	CAGE CODE	PART NO.	REV.	SHEET
FINISH		FILE	922-0130.DWG		A	3AB01	AA23	1.30	1/1
		FILE	922-0130.DWG		DWG. TYPE	MECH. INSTALLATION		DWG. NO.	AA23\922-0

REVISIONS			
REV	DESCRIPTION	DATE	BY
A	DRAWING CORRECTIONS	FEB 4/93	RL
1.02	FORMAT CHANGES, DRAWING CORRECTIONS	JUN 16/95	KV
1.10	ECR #639 CORRECTED SPEAKER OUTPUT LABELS	JAN 8/97	MWS
1.11	ECR #897 - NOTES 1 AND 5 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT

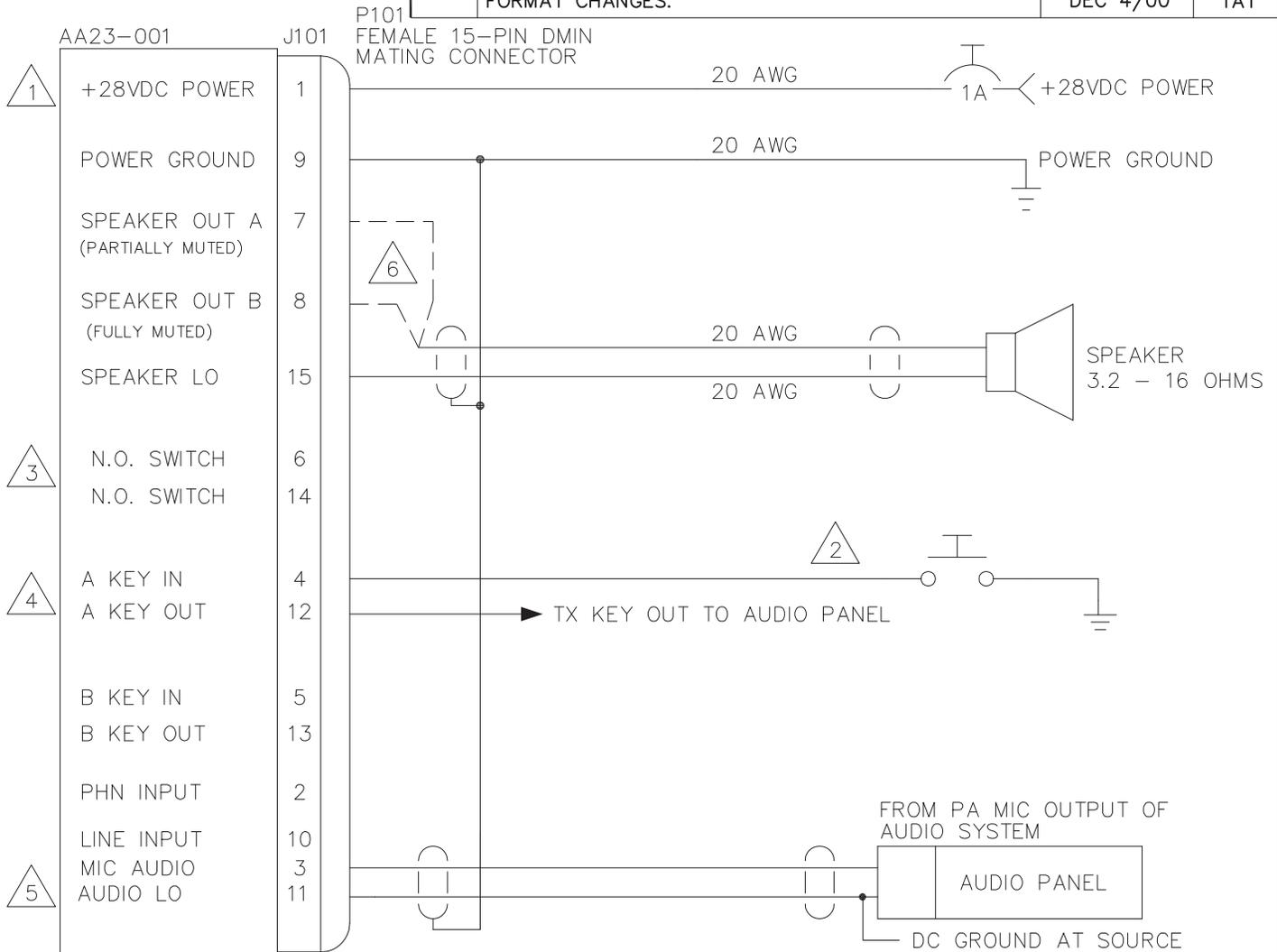


- NOTES:
- 1 ALL WIRES SHOULD BE 22 AWG UNLESS OTHERWISE SPECIFIED. ALL WIRE SHOULD BE IN ACCORDANCE WITH MIL-W-22759. ALL SHIELDED WIRE/CABLE SHOULD BE IN ACCORDANCE WITH MIL-C-27500.
 - 2 ANY KEY INPUT (GROUND) MUTES SPEAKER OUTPUT.
 - 3 N.O. SWITCH SET CLOSED WHEN KEYED.
 - 4 A DIODE IS PRESENT BETWEEN KEY IN AND KEY OUT.
 - 5 INPUTS ARE FLOATING (TRANSFORMER COUPLED), "AUDIO LO" NEEDS REFERENCING TO A 'LO' OR 'GROUND'.
 - 6 CONNECT TO ONE OUTPUT ONLY.

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DESIGNED	KV	NAT NORTHERN AIRBORNE TECHNOLOGY LTD.				
DRAWN	KV					
DATE	NOV 26/92	TITLE				
CHECKED		SPEAKER AMPLIFIER, HEADSET TO SPEAKER INTERCONNECT				
APPROVED		SIZE	CAGE CODE	PART NO.	REV.	SHEET
FILE	403-0111.DWG	A	3AB01	AA23-001	1.11	1/1
DWG. TYPE		INTERCONNECT		DWG. NO. AA23\001\403-0		

REVISIONS			
REV	DESCRIPTION	DATE	BY
A	DRAWING CORRECTIONS	FEB 4/93	RL
1.02	FORMAT CHANGES, DRAWING CORRECTIONS	JUN 16/95	KV
1.10	ECR #639 CORRECTED SPEAKER OUTPUT LABELS	JAN 3/97	MWS
1.11	ECR #897 - NOTES 1, 2 & 5 CHANGED, NOTE 6 ADDED, WORDING ON PINS 4 & 12 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT



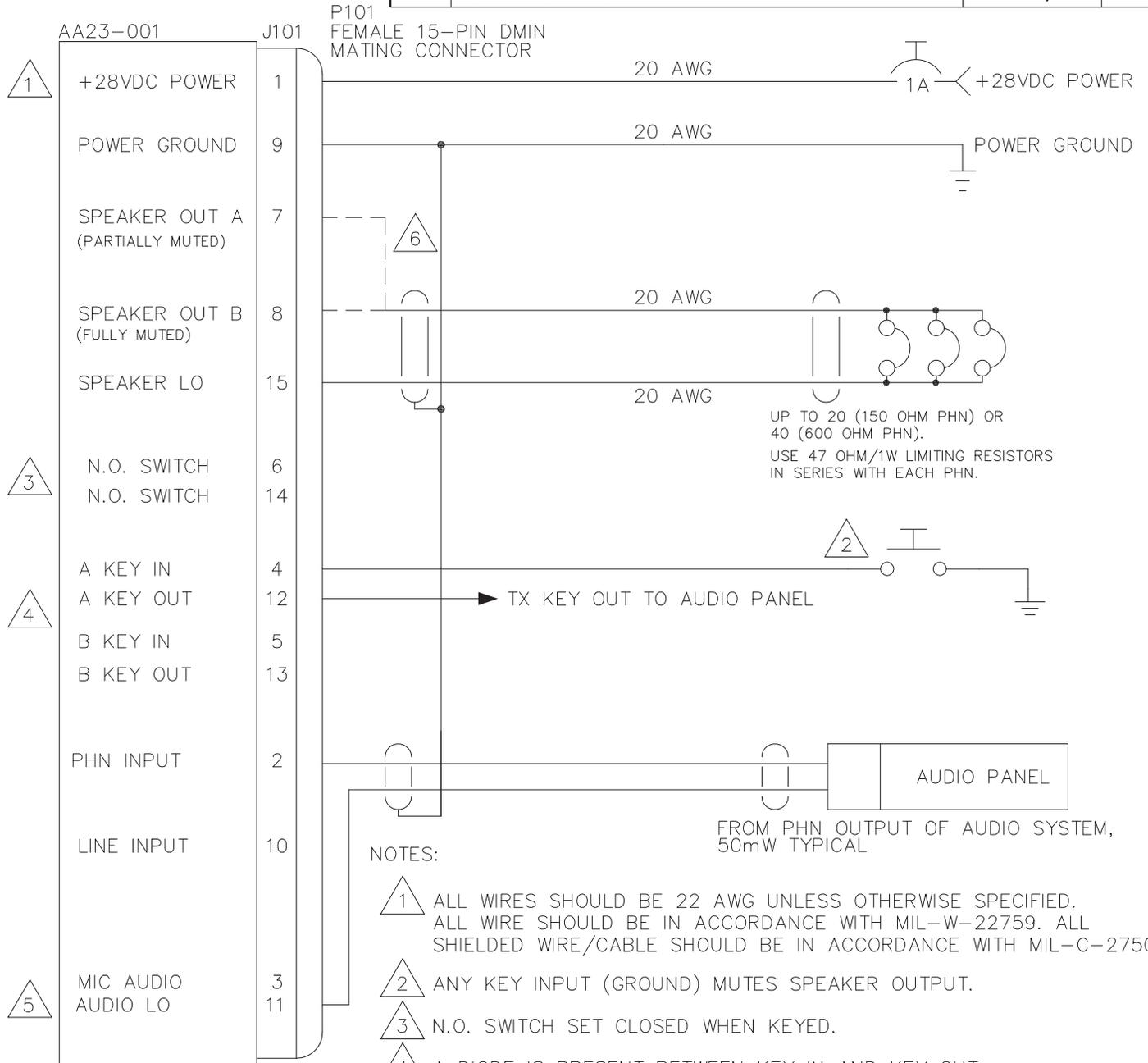
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DESIGNED	KV	NAT NORTHERN AIRBORNE TECHNOLOGY LTD.				
DRAWN	KV					
DATE	NOV 29/92	TITLE SPEAKER AMPLIFIER, PA INTERCONNECT				
CHECKED						
APPROVED		SIZE	CAGE CODE	PART NO.	REV.	SHEET
FILE	403-1111.DWG	A	3AB01	AA23-001	1.11	1/1
DWG. TYPE		INTERCONNECT		DWG. NO. AA23\001\403-1		

REVISIONS			
REV	DESCRIPTION	DATE	BY
A	DRAWING CORRECTIONS	FEB 4/93	RL
1.02	FORMAT CHANGES, DRAWING CORRECTIONS	JUN 16/95	KV
1.10	ECR #639 CORRECTED SPEAKER OUTPUT LABELS	JAN 3/97	MWS
1.11	ECR #897 - NOTES 1, 2 & 5 CHANGED, NOTE 6 ADDED, WORDING ON PINS 4 & 12 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT



NOTES:

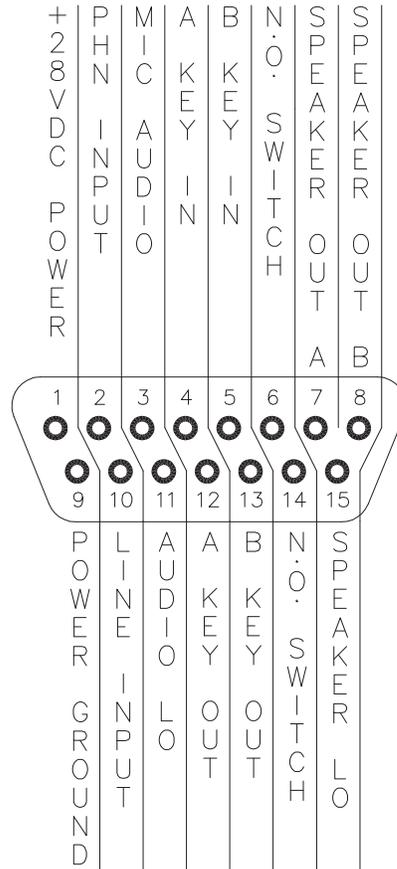
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DESIGNED	KV	NAT NORTHERN AIRBORNE TECHNOLOGY LTD.				
DRAWN	KV					
DATE	NOV 26/92	TITLE SPEAKER AMPLIFIER, HEADSET BOOSTER INTERCONNECT				
CHECKED						
APPROVED		SIZE	CAGE CODE	PART NO.	REV.	SHEET
FILE	403-2111.DWG	A	3AB01	AA23-001	1.11	1/1
DWG. TYPE		INTERCONNECT		DWG. NO. AA23\001\403-2		

REVISIONS			
REV	DESCRIPTION	DATE	BY
1.01	FORMAT CHANGES.	JUN 15/95	KV
1.02	ECR #897 - FORMAT CHANGES.	NOV 9/00	TAT

P101
 15 PIN FEMALE DMIN
 MATING CONNECTOR

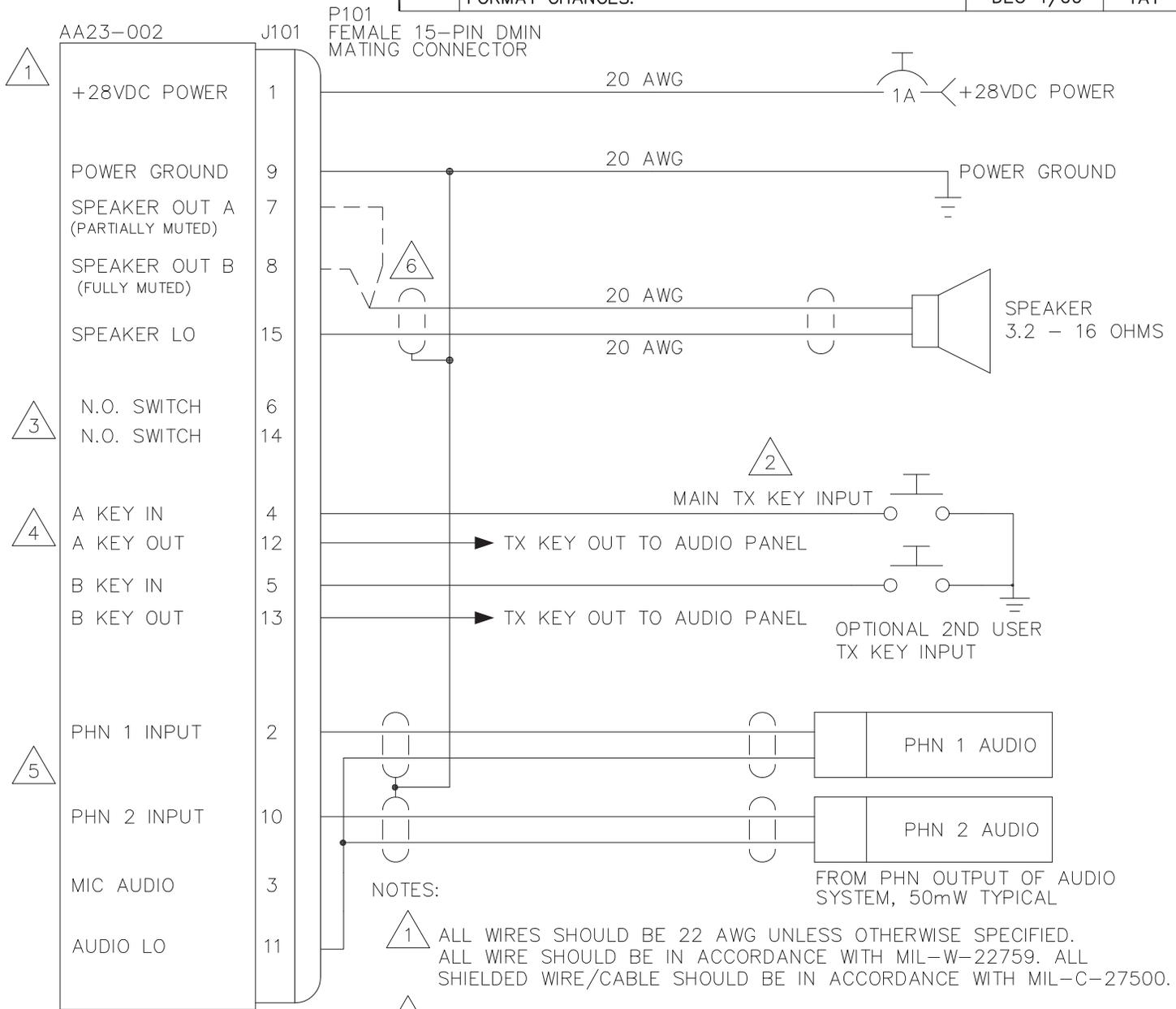


VIEW IS FROM REAR OF AIRFRAME CONNECTOR

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DESIGNED	WS2	NAT NORTHERN AIRBORNE TECHNOLOGY LTD.				
DRAWN	KV					
DATE	SEP 22/92	TITLE	SPEAKER AMPLIFIER			
CHECKED	<div style="display: inline-block; border: 1px solid black; padding: 2px;"> NAT 200 </div> <div style="display: inline-block; border: 1px solid black; padding: 2px; margin-left: 10px;"> NAT 223 </div>					
APPROVED	<div style="display: inline-block; border: 1px solid black; border-radius: 50%; padding: 5px;"> NAT 107 </div>	SIZE	CAGE CODE	PART NO.	REV.	SHEET
		A	3AB01	AA23-001	1.02	1/1
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REVISIONS			
REV	DESCRIPTION	DATE	BY
1.01	REMOVED LINE AUDIO RESISTORS, ADDED NOTES.	JUN 16/95	KV
1.10	ECR /3639 CORRECTED SPEAKER OUTPUT LABELS	JAN 8/97	MWS
1.11	ECR /3897 - NOTES 1, 2 AND 5 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT

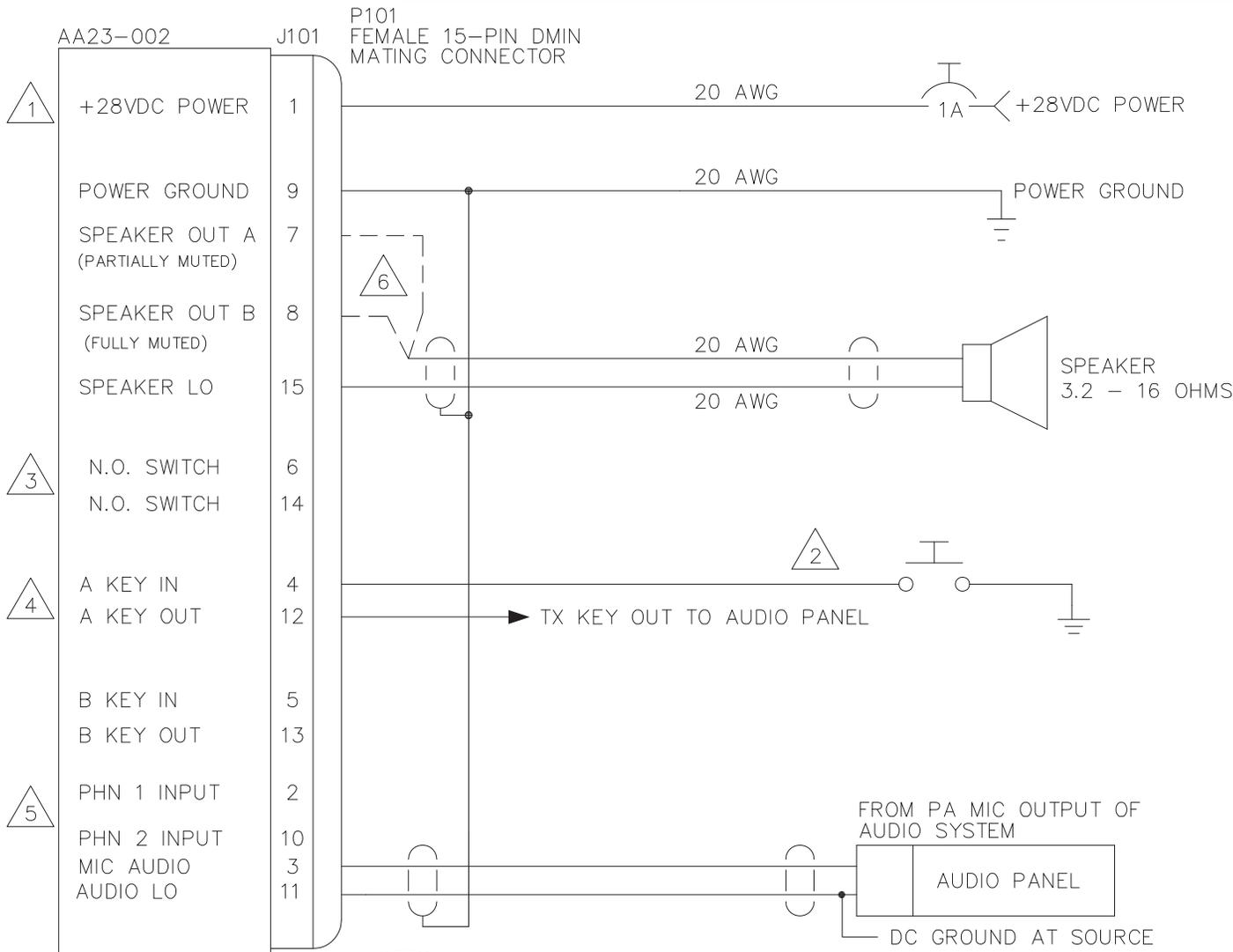


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DESIGNED	KV	 NAT NORTHERN AIRBORNE TECHNOLOGY LTD.	TITLE SPEAKER AMPLIFIER, HEADSET TO SPEAKER INTERCONNECT			
DRAWN	KV					
DATE	JAN 30/95	REV. SHEET 1.11 1/1				
CHECKED	 					
APPROVED		SIZE A	CAGE CODE 3AB01	PART NO. AA23-002	REV. SHEET 1.11 1/1	
FILE	403-0111.DWG	DWG. TYPE	INTERCONNECT	DWG. NO.	AA23\002\403-0	

REVISIONS			
REV	DESCRIPTION	DATE	BY
1.10	ECR #639 CORRECTED SPEAKER OUTPUT LABELS	JAN 3/97	MWS
1.11	ECR #897 - NOTES 1, 2 & 5 CHANGED, NOTE 6 ADDED, WORDING ON PINS 4 & 12 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT

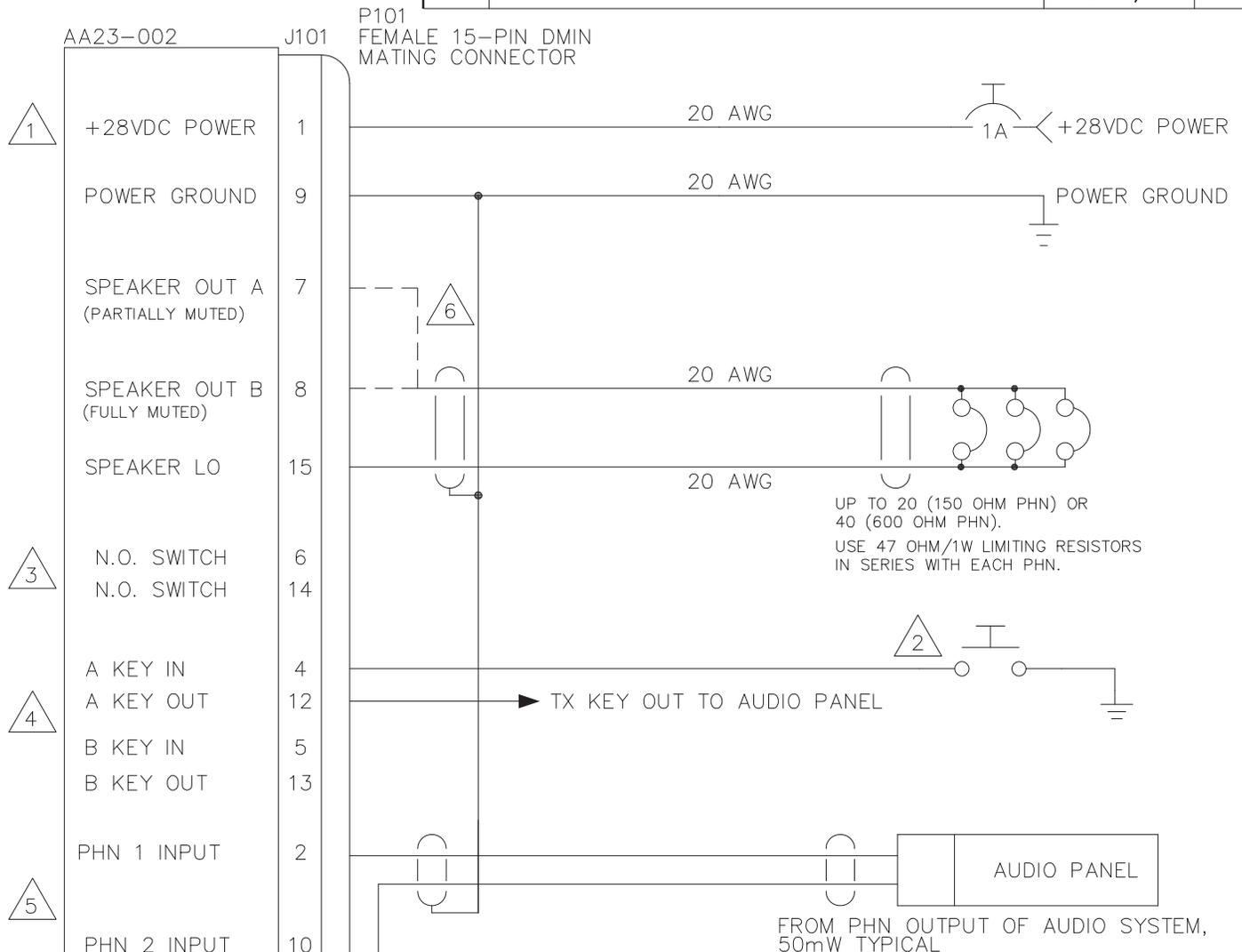


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 - 2 ANY KEY INPUT (GROUND) MUTES SPEAKER OUTPUT.
 - 3 N.O. SWITCH SET CLOSED WHEN KEYED.
 - 4 A DIODE IS PRESENT BETWEEN KEY IN AND KEY OUT.
 - 5 INPUTS ARE FLOATING (TRANSFORMER COUPLED), "AUDIO LO" NEEDS REFERENCING TO A 'LO' OR 'GROUND'.
 - 6 CONNECT TO ONE OUTPUT ONLY.

PROPRIETARY AND CONFIDENTIAL TO NAT LTD.

DESIGNED	KV	 NAT NORTHERN AIRBORNE TECHNOLOGY LTD.	TITLE SPEAKER AMPLIFIER, PA INTERCONNECT			
DRAWN	KV					
DATE	JUN 16/95	REV. 1.11 SHEET 1/1				
CHECKED	NAT 114 NAT 223					
APPROVED	NAT 107	SIZE A	CAGE CODE 3AB01	PART NO. AA23-002	REV. 1.11	SHEET 1/1
FILE	403-1111.DWG	DWG. TYPE INTERCONNECT	DWG. NO. AA23\002\403-1			

REVISIONS			
REV	DESCRIPTION	DATE	BY
1.10	ECR #639 CORRECTED SPEAKER OUTPUT LABELS	JAN 3/97	MWS
1.11	ECR #897 - NOTES 1, 2 & 5 CHANGED, NOTE 6 ADDED, WORDING ON PINS 4 & 12 CHANGED, FORMAT CHANGES.	DEC 4/00	TAT



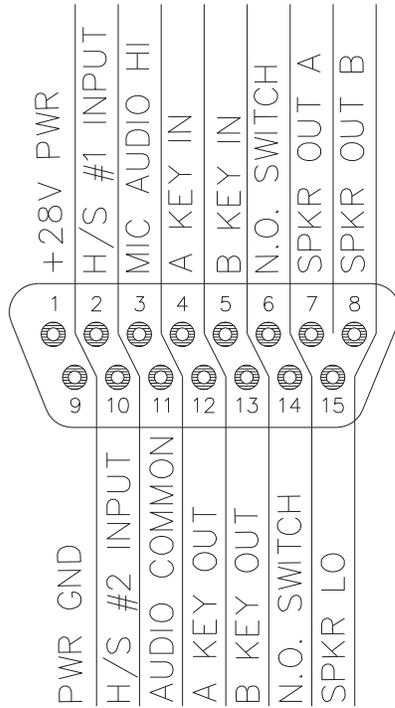
UP TO 20 (150 OHM PHN) OR 40 (600 OHM PHN).
USE 47 OHM/1W LIMITING RESISTORS IN SERIES WITH EACH PHN.

NOTES:

- 1 ALL WIRES SHOULD BE 22 AWG UNLESS OTHERWISE SPECIFIED. ALL WIRE SHOULD BE IN ACCORDANCE WITH MIL-W-22759. ALL SHIELDED WIRE/CABLE SHOULD BE IN ACCORDANCE WITH MIL-C-27500.
- 2 ANY KEY INPUT (GROUND) MUTES SPEAKER OUTPUT.
- 3 N.O. SWITCH SET CLOSED WHEN KEYED.
- 4 A DIODE IS PRESENT BETWEEN KEY IN AND KEY OUT.
- 5 INPUTS ARE FLOATING (TRANSFORMER COUPLED), "AUDIO LO" NEEDS REFERENCING TO A 'LO' OR 'GROUND'.
- 6 CONNECT TO ONE OUTPUT ONLY.

PROPRIETARY AND CONFIDENTIAL TO NAT LTD.

DESIGNED	KV	NAT NORTHERN AIRBORNE TECHNOLOGY LTD.				
DRAWN	KV					
DATE	JUN 16/95	TITLE				
CHECKED		SPEAKER AMPLIFIER, HEADSET BOOSTER INTERCONNECT				
APPROVED		SIZE	CAGE CODE	PART NO.	REV.	SHEET
FILE	403-2111.DWG	A	3AB01	AA23-002	1.11	1/1
DWG. TYPE		INTERCONNECT		DWG. NO. AA23\002\403-2		



J101

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REVISION	DATE	*nat NORTHERN AIRBORNE TECHNOLOGY LTD.			
1.00	JUNE 14/95	DESIGNED BY	DESCRIPTION		
		K VEITCH	SPEAKER AMPLIFIER		
		DRAWN BY	PART NUMBER	DRAWING TYPE	SHEET
		K VEITCH	AA23-002	CONNECTOR MAP	1/1
		APPROVED BY	DRAWING NUMBER	FILE NUMBER	
		NAT R&D	AA23\002\405-0	AA23\002\405-0100	



AA23 Speaker Amplifier SM23 Installation and Operation Manual

Section 3.0 Operation

3.1 Introduction

Information in this section consists of the functional and operating procedures for the AA23 Speaker Amplifier.

3.2 General

The AA23 can be used for distributed music systems, paging, transfer of headset based systems to speaker based outputs, or as a very high powered headset booster driver. The AA23 will drive any speaker load from 3.2 Ω to 16 Ω , but provides optimum energy transfer into either 4 Ω or 8 Ω loads.

3.3 Performance

The **AA23 Speaker Amplifier has no normal user operational aspects.** During installation, or if the unit has been exchanged, it may be a requirement to change internal level adjustments. This should be done **ONLY BY FULLY QUALIFIED PERSONNEL.**

End of Section 3.0
